

APPARATUS FOR MEASURING BLOOD CELL DEFORMABILITY

Technical Field

5 The present invention relates to an instrument for measuring blood cell deformability. More particularly, a disposable blood test kit is provided to avoid a washing process during a blood test.

Background Art

10 As the blood cell deformability is recently known to affect the viscosity and various characteristic of the blood cell directly, research is actively attempted to develop the measuring device for the blood cell deformability.

15 Especially, a journal entitled Clinical Hemorheology and Microcirculation (Vol. 14, pp. 605-618, 1994) introduces a Laser-Assisted Optical Rotational Cell Analyzer (LORCA) formed as a concentric dual tube of a rotary Couette flow system for measuring the blood cell deformability. This device emits a laser beam to the blood cell during rotation and captures the diffracted image by a CCD camera for analyzing by the computer programming and for measuring the
20 blood cell deformability.

 Because the shear force or shear rate applied to the blood cell varies according to the spinning speed, it is required repeatedly to measure the shear force or shear rate of the blood cell at the various ranges of the spinning speed.

 The conventional device has a disadvantage in that the surface of the

instrument contacted with the blood sample must be washed after the experiment.

Further, another journal entitled Blood Cells, Molecules and Diseases (Vol. 28, pp. 373-384) introduces a blood cell deforming distribution tester (ARCA). A diluted blood sample is injected between the spinning parallel disks of the ARCA to capture through a microscopic CCD camera the images that illustrate the blood cell deformation by the shearing forces due to the spinning speed. Then, the distribution of the blood cell deformation is obtained by the curve-fitting computer program through the analysis of the clearly captured images depending on the various shearing forces.

This conventional device also has as a disadvantage that it takes one to two hours to analyze the captured images of the blood samples, and the surface of the instrument contacted with the blood sample must be washed after the experiment.

On the other hand, a common problem of the conventional instruments is that the surface of the instrument contacted with the blood sample must be washed after each experiment. Thus, it is inconvenient and burdensome to maintain the sanitary instrument after washing.

Further, special training is required to operate such conventional instruments, and professional instruction is required to analyze the blood samples. Thus, such conventional instruments are not suitable for practical use in a clinical setting.

Disclosure of Invention

In order to solve the aforementioned problem, an instrument of the present invention is provided for measuring the red blood cell deformability comprising a disposable blood test kit to get rid of the washing process after the blood test. The disposable kit requires a tiny amount of blood sample for testing. The testing time is also shortened for measuring the blood cell deformability compared with the conventional instruments.

An objective of the present invention is to provide an instrument for measuring blood cell deformability comprising a disposable blood test kit (20) for directly containing the blood sample, a light emitting unit (10) disposed above the disposable blood test kit (20), and a measurement unit (30) for measuring the blood cell deformability. The disposable blood test kit (20) comprises a tiny blood sample pot (21) for containing the blood sample, a slit channel (22) for flowing the blood sample by the pressure difference, and a tiny waste blood pot (23) for collecting the tested blood sample. The measurement unit (30) comprises: a differential pressure generator (33) connected to the disposable blood test kit (20) through a connecting tube and a valve (32) for generating the pressure difference between the tiny blood sample pot (21) and the tiny waste blood pot (23); a pressure gauge (34) connected to the differential pressure generator (33) and the disposable blood test kit (20) for measuring the pressure difference; a screen (31) for projecting the diffracted images of the blood cell; an image capturing unit (35) for capturing the diffracted images; a control unit (36) for calculating the blood cell deformability, variation of the shearing force, and deformation on time based on data received from the pressure gauge (34) and

the image capturing unit (35); an output unit (37) for printing the calculated information on the sheet or displaying on an LCD screen; and a memory unit (38) for storing the calculated information and images.

Another objective of the present invention is to provide the differential pressure generator (33) connected to the tiny waste blood pot (23) of the disposable blood test kit (20) through a connecting tube and a valve (32) for generating vacuum pressure at the tiny waste blood pot (23), so that the blood sample flows toward the tiny waste blood pot (23) through the slit channel (22). The slit channel (22) is optically transparent and has a clearance with a rectangular shape. The disposable blood test kit (20) is made of a transparent material such as a silicon, silica, quartz, glass, polymer produced by laser, extruded polymer or ceramics.

Still another objective of the present invention is to provide the differential pressure generator (33) connected to the tiny blood sample pot (21) of the disposable blood test kit (20) through a connecting tube and a valve (32) for generating positive pressure at the tiny blood sample pot (21), so that the blood sample flows toward the tiny waste blood pot (23) through the slit channel (22). The image-capturing unit (35) enables capturing the diffracted image of the deformed blood cell by projecting on the screen. Alternatively, the image-capturing unit (35) enables directly capturing the diffracted image of the deformed blood cell without projecting on the screen. The image capturing unit (35) could use either a CCD sensor array, a CCD camera, a digital camera, a web camera, or a video camera. The light-emitting unit (10) is adopted either as a Laser Diode or Light Emitting Diode (LED).

Still another objective of the present invention is to provide a heat control device, such as a thermo-electric component, a temperature control block or a hot-cold water jacket, or a halogen-lamp, which is used for adjusting and maintaining constant testing temperature surrounding the disposable blood test kit.

Description of Drawings

Fig. 1 is a configuration of an instrument equipped with a negative pressure generator for measuring the blood cell deformability according to the present invention.

Fig. 2 is a disposable blood test kit inserted into the instrument for measuring the blood cell deformability according to the present invention.

Fig. 3 illustrates an initial state of the blood sample dropped in the disposable blood test kit for measuring the blood cell deformability according to the present invention.

Fig. 4 is an overall outer configuration of the instrument for measuring the blood cell deformability according to the present invention.

Fig. 5 illustrates the various laser diffraction images of the deformed red blood cells, which are captured through the instrument for measuring the blood cell deformability according to the present invention.

Fig. 6 is a graphic diagram illustrating a differential pressure variation with time by measuring the blood cell deformability according to the present invention.

Fig. 7 is a graphic diagram plotted on the Shear Stress variation - Deformation Index (DI) coordinate to illustrate the measured blood cell deformability according to the present invention.

Fig. 8 is an outer configuration of an instrument equipped with a differential pressure generator for measuring the blood cell deformability according to the present invention.

Fig. 9 is a configuration of an instrument equipped with a positive pressure generator for measuring the blood cell deformability according to the second embodiment of the present invention.

Best Mode for Carrying Out the Invention

In order to achieve the above-mentioned objectives, the present invention provides an instrument for measuring the blood cell deformability comprising a disposable blood test kit (20) directly containing the blood samples, a light emitting unit (10) disposed above the disposable blood test kit (20), and a measurement unit (30) for measuring the blood cell deformability. The disposable blood test kit (20) comprises a tiny blood sample pot (21) for injecting and containing the blood sample, a slit channel (22) for flowing the blood sample by the pressure difference, and a tiny waste blood pot (23) for collecting the tested blood sample. The base of the tiny blood sample pot (21) is connected to one end of the slit channel (22) for flowing the blood sample. The base of the tiny waste blood pot (23) is connected to the opposite end of the slit channel (22) for collecting the tested blood sample.

Between the tiny blood sample pot (21) and tiny waste blood pot (23), the pressure difference occurs due to atmospheric pressure, and the blood sample is flown through a tiny slit channel (22) on each probe of the disposable blood sample test kit (20).

5 The measurement unit (30) comprises: a differential pressure generator (33) which is connected to the disposable blood test kit (20) through a connecting tube and valve (32) for generating the different pressures between the tiny blood sample pot (21) and tiny waste blood pot (23), so that the blood sample passes through the slit channel of the disposable blood sample test kit
10 (20); a pressure gauge (34) connected to the differential pressure generator (33) and the disposable blood sample test kit (20) for sequentially indicating the differential pressure; a screen (31) for projecting the diffracted images of the blood cell which is passed through the slit channel; an image capturing unit (35) for capturing the images; a control unit (36) for calculating the blood cell
15 deformability, variation of the shearing force, and deformation on time based on the data received from the pressure gauge (34) and the image capturing unit (35); an output unit (37) for printing the calculated information on the sheet or displaying on an LCD screen; and a memory unit (38) for storing the calculated information and images.

20 The diluted blood sample is injected into the tiny blood sample pot (21) of the disposable blood test kit (20). When the blood sample penetrates through the slit channel and passes underneath the light emitting unit, the emitted light is diffracted through the deformed blood cells to project the images on the screen. The instrument of the present invention has equipped a Laser diffraction device

and a driving pressure varying device to measure and analyze the blood cell deformability.

Hereinafter, the instrument of the present invention for measuring the red blood cell deformability is described accompanied by the detailed drawings.

5 As shown in Fig. 1, a configuration of the instrument for measuring the blood cell deformability of the present invention comprises a light emitting unit (10) for emitting the light to the blood sample, a disposable blood test kit (20) for containing the blood sample, and a measurement unit (30) for measuring the blood cell deformability.

10 The light-emitting unit (10) disposes above the disposable blood test kit for radiating the light to the blood sample.

The disposable blood test kit (20) comprises a tiny blood sample pot (21) for injecting and containing the blood sample, a slit channel (22) for flowing the blood sample by the pressure difference, and a tiny waste blood pot (23) for
15 collecting the tested blood sample. The base of the tiny blood sample pot (21) is connected to one end of the slit channel (22) for flowing the blood sample. The base of the tiny waste blood pot (23) is connected to the opposite end of the slit channel (22) for collecting the tested blood sample.

The measurement unit (30) comprises: a differential pressure generator
20 (33) connected to the disposable blood test kit (20) via a connecting tube and valve (32) to generate a vacuum pressure at the tiny waste blood pot (23) for driving the blood sample through the slit tunnel of the disposable blood sample test kit (20); a pressure gauge (34) connected to the differential pressure generator (33) and the disposable blood sample test kit (20) for continuously

measuring the differential pressures; a screen (31) for projecting the diffracted images of the blood cell which is passed through the slit channel; an image capturing unit (35) for capturing the images; a control unit (36) for calculating the blood cell deformability, variation of the shearing force, and deformation on time based on the data received from the pressure gauge (34) and the image capturing unit (35); an output unit (37) for printing the calculated information on the sheet or displaying on an LCD screen; and a memory unit (38) for storing the calculated information and images.

At this point, the image capturing unit (35) enables capturing the deformed blood cell diffraction image by projecting on the screen while the blood sample is passed under the light emitting unit through the slit channel (22). Alternatively, the deformed blood cell diffraction image can be directly captured by the image-capturing unit (35) without projecting on the screen.

As shown in Fig. 2, a disposable blood test kit, which is inserted into the instrument for measuring the blood cell deformability, is presented.

As discussed above, the disposable blood test kit (20) is integrally formed with a tiny blood sample pot (21), a slit channel (22) and a tiny waste blood pot (23). Especially, the clearance of the slit channel (22) is 200 micrometers in this invention. However, the clearance of the slit channel (22) could be manufactured to be ten to one hundred micrometers.

Also, a lid made of silicon or rubber is provided to close tightly either the tiny blood sample pot (21) or tiny waste blood pot (23).

For a blood test, the present disposable blood test kit (20) requires a very small amount of blood sample, i.e. five micro-liters of blood sample is needed for

one blood test. The high viscosity liquid, such as a PVP in PBS solution, is used to dilute the blood sample for measuring the blood cell deformability.

As seen in Fig. 3, an initial state is shown when the blood sample is dropped in the tiny blood sample pot (21) of the disposable blood test kit for measuring the blood cell deformability.

As the blood sample is dropped in the tiny blood sample pot (21), the blood sample is penetrated to the halfway point of the slit channel (22) due to the capillary effect. However, the blood sample won't advance beyond the halfway point of the slit channel (22) due to the thick viscosity.

At this point, a vacuum pressure is applied to the tiny waste blood pot (23) to suck out the stagnant blood sample from the halfway point of the slit channel (22) and to collect the tested blood sample at the tiny waste blood pot (23). Due to the vacuum pressure at the tiny waste blood pot (23), the stagnant blood sample in the slit channel (22) is exposed to a shear force with fluid resistance. Therefore, the stagnant blood sample in the slit channel (22) flows to the tiny waste blood pot (23).

Referring to Fig. 4, an operating manual of the instrument for measuring the blood cell deformability is presented as follows:

The light-emitting unit (10) consisting of a Laser Diode or Light Emitting Diode (LED) is located above the disposable blood test kit (20) for illuminating the light beam to the blood sample. The slit channel (22) is made of a transparent material to transmit the light beam. The illuminated beam is diffracted on the deformed blood cell and projected on the screen. The image-capturing unit (35) enables capturing the deformed blood cell diffraction image,

which is projected on the screen. At this point, the deformed blood cell diffraction image can be directly captured by the image-capturing unit (35) such as a CCD-sensor array without projecting on the screen.

As shown in Fig. 5, an example of the various diffraction images captured through the present instrument for measuring the blood cell deformability is presented. As seen in the picture, the red blood cell has a circular shape at near zero shear force. However the red blood cell is deformed to an ellipse shape at the high shear force.

When a plurality of blood cells flows through the slit channel (22), the blood cells are influenced by the shear forces. At this point, the light beam with proper wavelength is radiated to the deformed blood cells, and the light beam will be diffracted through the deformed blood cells and projected on the screen as an integrated image.

The deformation of the blood cell varies depending on the magnitude of the speed of the moving blood and on the activating shearing force. Especially, the speed of the moving blood sample is faster at the initial stage due to the high initial vacuum pressure. Since the strong shear force is activated to the blood cell at the beginning of the test, the blood cell will be deformed larger, generating a large ellipse shape of the deformed blood cell. Therefore, the deformed blood cell image has a large ratio of length to breadth.

Contrary, since the speed of the moving blood sample is gradually decreased as the test progresses, the blood cell has a tendency to restore the original shape. Therefore, the diffracted blood cell image is restored back to the circular shape due to the decreasing of the shear force.

On the other hand, the image-capturing unit (35) captures the deformed blood cell image for analyzing the deformability of the blood cell in the ratio of length to breadth and for determining the Deformation Index (DI) through the image analysis computer programming.

5 As shown in Fig. 6, an example of a graphic diagram is presented to illustrate a differential pressure variation with time for measuring the blood cell deformability.

A differential pressure generator (33) is connected to the tiny waste blood pot (23) of the disposable blood sample test kit (20) for continuously generating
10 the vacuum pressure. Therefore, the blood sample is able to flow continuously toward the tiny waste blood pot (23) through the slit channel (22).

As the blood test progresses, the pressure of the tiny waste blood pot (23) is gradually increased from the initial vacuum pressure to the atmospheric pressure according to the increasing volume of the flow of the blood sample.
15 When the vacuum pressure of the tiny waste blood pot (23) approaches the atmospheric pressure, the differential pressure is decreasing as an exponential function to the time variation and finally reaches the balanced atmospheric pressure to terminate the blood test.

If the viscosity of the blood sample and the differential pressure were set
20 constant, the graph of the pressure-time curve would be identical for each blood test. Accordingly, a specific pressure as a function of time could be anticipated without measuring a particular pressure.

As shown in Fig. 7, a graphic diagram of the blood cell deformability plotted on the Wall Shear Stress - Deformation Index (DI) Coordinate is

presented. A plurality of images of the deformed blood cells that flow through the slit channel under the various negative pressure conditions is taken to analyze the deformability through the computer program and plotted on the Wall Shear Stress - Deformation Index (DI) Coordinate.

5 The Deformation Index (DI) represents the diffracted blood cell images in the ratio of length to breadth and defined in Equation 1 as follows:

Equation 1: $DI = (A-B)/(A+B)$

10 If the shear force is small, the Deformation Index (DI) is near zero (0), i.e. the blood cell has a circular shape. As the shear force is increased, the value of Deformation Index (DI) is increased.

Hereinafter, an operating principle and manual of the instrument for measuring a blood cell deformability is described as follows:

15 First, a droplet of the blood sample is dropped in the tiny blood sample pot (21). At this point, the blood sample is penetrated to the halfway point of the slit channel (22) due to the capillary effect.

20 Next, the differential pressure generator (33) actuates to generate the differential pressure between the tiny blood sample pot (21) and tiny waste blood pot (23). That is, a vacuum pressure is generated at the tiny waste blood pot (23). The differential pressure generator (33) is connected to the tiny waste blood pot (23) through a connecting tube and valve (32) to generate a vacuum pressure at the tiny waste blood pot (23). A pressure gauge (34) is also connected to the differential pressure generator (33) and to the disposable blood sample test kit (20) for continuously measuring the differential pressures.

Due to the different pressures, i.e. vacuum pressure at the tiny waste

blood pot (23) and atmospheric pressure at the tiny blood sample pot (21), the blood sample continuously moves from the tiny blood sample pot (21) to the tiny waste blood pot (23) through the slit channel (22).

As the blood test progresses, the vacuum pressure in the tiny waste blood pot (23) is gradually increased to the atmospheric pressure according to the increasing volume of the flow of the blood sample. Accordingly, as the testing time elapses the pressure difference between the tiny blood sample pot (21) and tiny waste blood pot (23) is diminished, it approaches the balanced atmospheric pressure as an exponential function of time variation and finally terminates the blood test.

The pressure gauge (34) detects the pressure difference (ΔP) between the tiny blood sample pot (21) and tiny waste blood pot (23). Applying the known shear formula with the pressure difference (ΔP), the shear force and shear rate can be calculated by using Equation 2 as shown below: That is, the ideal gas state equation is applied to the volume of the tiny waste blood pot (23), and the instant internal volume (V) can be calculated to each time period.

$$\text{Equation 2: } P_{wi} V_{wi} = P_w(t) V_w(t)$$

Wherein, the sub-letter i represents initial value, and w represents waste blood pot.

As the blood sample flows to the tiny waste blood pot (23) through the slit channel (22), the pressure $P_w(t)$ of the tiny waste blood pot (23) is gradually increased as the time elapses. Therefore, the air volume $V_w(t)$ of the tiny waste blood pot (23) is gradually decreased. The pressure $P_w(t)$ of the tiny waste blood pot (23) is detected by the pressure gauge (34). Therefore, the air

volume $V_w(t)$ of the tiny waste blood pot (23) could be calculated by Equation 2.

At this point, the decrement of the air volume $V_w(t)$ in the tiny waste blood pot (23) is the same as the increment of the flow in volume of the blood sample.

Equation 3: $\Delta V_{w,air} = \Delta V_{liq}$

5 Further, if the volume variation of the blood sample is differentiated based on the time variation, the volume flow rate of the blood sample through the capillary can be found.

Equation 4: $Q = [\Delta V_{liq} / \Delta t]$

10 The slit channel (22) having a rectangular shape of height H, width W and length L is loaded with the operating pressures and fluid volume on both ends, and the shear rate could be calculated from Equation 5 as follows:

Equation 5: $\gamma = (1/3)[6Q/(WH^2)] [2 + \{d(\ln Q)/d(\ln \tau)\}]$

Further, the shear stress could be calculated from Equation 6 as follows:

Equation 6: $\tau = [\Delta P(t) H/L] / (1 + 2H/W)$

15 Wherein, τ represents the shear stress.

It is also possible to apply a different method to calculate the shear force instead of the volume. When the blood sample is prepared, the Buffer solution is dissolved to dilute five micro-liters of blood sample with the mixing rate of 100:1 or 200:1.

20 Because the volume of the blood is very small in the diluted solution, the viscosity of blood may be ignored. Therefore, the viscosity of the diluted blood sample is considered the same as that of the dilute buffer solution.

Even though a pressure gauge is used in this invention for detecting the

pressure difference, it is possible to calculate the pressure variation with time, if the viscosity of the diluted blood sample, blood flowing resistance, and vacuum pressures were utilized.

Alternatively, an arbitrary blood sample test is performed under the consistent preset conditions. Then, the result of the arbitrary blood sample test can be applied to the specific blood sample test performed under the same consistent preset conditions. Through this means, the shear force can be calculated by applying the pressure variation with time based on the result of the arbitrary blood sample test.

As an implementing example, it is a special character of the present invention that the shear stress can be obtained by the pre-measured pressure without detecting the instant pressure. It is also possible to plot the graph of the blood cell deformability with respect to the shear force as a function of the time based on the pre-calculated shear stress.

During the differential driving pressure being activated, the blood cells flowing through the slit channel (22) are deformed by the shear force. The light-emitting unit (10) such as a Laser Diode illuminates the deformed blood cells. The emitted light on the deformed blood cell is diffracted, transmitted, and projected on the screen (31) via the slit channel (22) made of a transparent material.

The projected image has an integrated shape of the diffraction-interference image formed by the plural blood cells, which is known as a Laser-Diffraction Technique in the optical art. At this point, the image-capturing unit (35) captures the deformed blood cell image, and a memory unit (38) stores the

calculated information and images.

Then, the measured pressure is converted to the shear stress and shear rate through the mathematical formula and the image analysis computer program. Next, the control unit (36) calculates the Deformation Index (DI) and length-breadth ratio for analyzing the blood cell deformability through the image analysis computer programming, such as a curve-fitting program, and plots the graph or chart for the deformed blood cell.

Further, it is necessary to control the blood sample testing temperature because the blood cell deformability is affected by the temperature. The disposable blood test kit (20) must be stored at a consistent temperature to maintain the best conditions for minimizing the heat expansion. The instrument of the present invention adopts a heat control device such as a thermo-electric component in the disposable blood test kit (20). A temperature control block or water jacket may be used for controlling the temperature. A halogen-lamp would be used to preheat the area surrounding the disposable blood test kit (20).

As discussed above and referred to in Fig. 2, the disposable blood test kit (20) is integrally formed with a tiny blood sample pot (21), a slit channel (22), and a tiny waste blood pot (23). Especially, it is designed to be used only as a one-time test and disposed for avoiding the washing process during the blood test.

The disposable blood test kit (20) is usually made of a transparent material such as a Lucite or clear plastic and designed to use a tiny amount of blood sample. Since the disposable blood test kit (20) is manufactured by the precise extrusion, it is possible to be produced by mass-production. Due to the disposable kit, it is safe from virus contamination. It is convenient to use in the

private clinic or the general hospital laboratories due to the inexpensive production cost.

The light-emitting unit must adopt a light source that creates the wavelength range of 350nm ~690nm, which is diffracted to the blood cells. The light-emitting unit (10) of the present invention equips a Laser Diode with wavelength of 650nm.

After diffracting to the blood cell, the image of the deformed blood cells is projected on the screen. Then, the image-capturing unit (35) enables capturing the projected images of the deformed blood cells. The image-capturing unit (35) could use a CCD sensor array, CCD camera, web camera, or video camera. However, the CCD camera is adopted in this invention. Alternatively, the image-capturing unit (35) enables directly capturing the deformed blood cell images without projecting the images on the screen.

As shown in Fig. 8, an outer configuration of a differential pressure generator is presented as an example.

The differential pressure generator (33) consists of a step motor (42) controlled by the controller (36), a linear movement guide (43), and a syringe (41) forming a piston and cylinder.

The stroke of the linear movement guide (43) connected to the step motor (42) and syringe (41) is adjustable by moving the rod forward or back, so that the vacuum pressure can be adjusted.

As shown in Fig. 9, a configuration of positive pressure generator adapted to the instrument for measuring the blood cell deformability is presented.

Unlike the vacuum pressure operating system as discussed in Figs. 1 to 7, the positive pressure operating system adopts a positive pressure generator (33-1) connected to the tiny blood sample pot (21) through the valve (32) and the connecting tube.

5 Referring to Fig. 9, a configuration of positive pressure operating instrument for measuring the blood cell deformability of the second embodiment comprises a light emitting unit (10) for emitting the light beam to the blood sample, a disposable blood test kit (20) for containing the blood sample, and a measurement unit (30) for measuring the blood cell deformability.

10 The disposable blood test kit (20) consists of a tiny blood sample pot (21) for containing a droplet of the blood sample, a slit channel (22) for penetrating the blood sample by the positive pressure difference, and a tiny waste blood pot (23) for collecting the tested blood sample. The base of the tiny blood sample pot (21) is connected to one end of the slit channel (22) for supplying the blood sample. The base of the tiny waste blood pot (23) is connected to the opposite
15 end of the slit channel (22) for collecting the tested blood sample.

The measurement unit (30) comprises: a positive pressure generator (33-1) connected to the tiny blood sample pot (21) through a connecting tube and valve (32); a pressure gauge (34) connected to the positive pressure generator (33-1) and the blood sample pot (20) for continuously measuring the positive
20 pressures; a screen (31) for projecting the diffracted images of the blood cell, which is passed through the slit channel (22); an image capturing unit (35) for capturing the blood cell images; a control unit (36) for calculating the blood cell deformability, variation of the shearing force, and deformation on time based on

the data received from the pressure gauge (34) and the image capturing unit (35); an output unit (37) for printing the calculated information on the sheet or displaying on an LCD screen; and a memory unit (38) for storing the calculated information and images.

5 At this point, the positive pressure generator (33-1) produces the positive pressure at the tiny blood sample pot (21), so that the blood sample is enabled to flow forcibly toward the tiny waste blood pot (23) through the slit channel (22). Except for the connecting position, the pressure generator (33-1) has the same configuration as discussed in Fig. 8, and comprises a step motor (42) controlled
10 by the controller (36), a linear movement guide (43), and a syringe (41) forming a piston and cylinder. The operational function and manual are also identical to the previous vacuum pressure system excluding the opposite operating direction for providing the positive pressure on the tiny blood sample pot (21).

Referring to Fig. 6 again, due to the positive pressure loaded to the tiny
15 blood sample pot (21), the blood sample is able to flow continuously toward the tiny waste blood pot (23) through the slit channel (22). As the blood test progresses, the pressure of the tiny blood sample pot (21) is gradually decreased from the initial positive pressure to the atmospheric pressure according to the decreasing volume of the flow of the blood sample. When the
20 positive pressure of the tiny blood sample pot (21) approaches the atmospheric pressure, the pressure is decreasing as an exponential function to the time variation and finally reaches the balanced atmospheric pressure to terminate the blood test.

While this invention has been described in connection with what is

presently considered to be the most practical and preferred embodiment, it is to be understood that the invention is not limited to the disclosed embodiment and the drawings, but, on the contrary, it is intended to cover various modifications and variations within the spirit and scope of the appended claims.

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Industrial applicability

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According to the present invention, it has an excellent effect and merit to obtain the blood cell deformability by utilizing a small amount of blood sample within a short testing time.

It has merit to be conveniently used in the clinic or the general hospital laboratories due to the inexpensive production cost, and its' disposability.

It also has an excellent effect to measure the deformability of the blood cell based on the shear stress by loading the differential pressure.

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